Mitutoyo



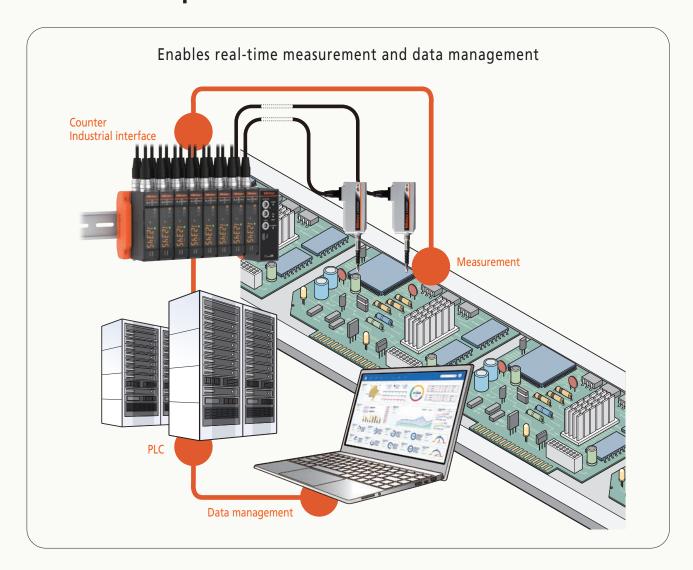
Environment-Resistant Digital Gage LINEAR GAGE LG100 Series Compact-type Counter EJ Counter

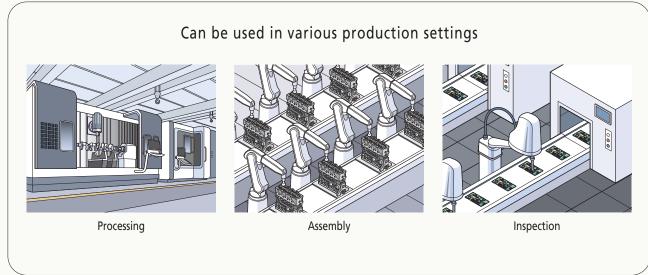


Mitutoyo

Can be used inline or in measurement cells

Best-in-class precision and environmental resistance.







guaranteed.



Environment resistanceSliding durability of more than 50

Sliding durability of more than 50 million cycles*, with protection level of IP67G. A highly oil-resistant material is used in the rubber cap and cable sheath, so it can be used even in harsh environments.

Precision and accuracy demanded by the automated assembly and inspection markets,

are guaranteed. Due to our expertise as a manufacturer of measuring instruments, repeatability in the full measurement range (2 σ) and narrow-range precision are also

* 10 mm range models (Actual value from in-house tests)

Reference point detection

Reference point signal output functions are featured throughout this series. When incorporating into a device the master setting value is easy to set and is retained after shutdown. The ability to recall the origin ensures excellent reliability.

Combining compact size and ease of use

High-speed and compact, delivering production site visualization, improved productivity, and information feedback. Up to 8 compact counters (EJ counters) can be linked providing the capacity to connect up to 16 gages. On a DIN rail, each unit can be connected directly without using cables, so it takes up minimal space. All linked units and gages can be driven by a single power source.

CC-Link connection, USB connection

(Please contact us for details of connectable gages.)

Data can be output through an industrial interface (CC-Link) by linking a compact counter (EJ counter) with an interface unit. Constant data monitoring and positional management are performed. A USB interface is also provided for easy connection with a computer. Note: The range of interfaces is set to be expanded in the near future.

Calculation function

Enables sum difference operations between 2 gages connected to the same counter. Functions such as tolerance judgment and peak hold are also included.

Industrial interface-mounted compact counter EJ Series







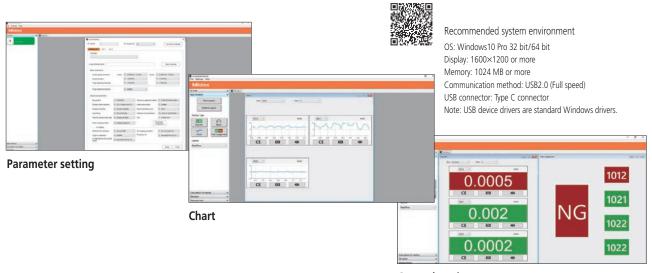
SOFTWARE

LG QuickSetupTool

A configuration tool is FREE for use with the EJ counter when connected via the optional USB interface. Multiple settings normally carried out with counter operating keys can now be easily applied from a computer.

Live displays allow for easily viewing gage positions or measurements at a glance.

Note: This software can be used free of charge and downloaded from the Mitutoyo website. https://www.mitutoyo.co.jp/eng/contact/products/lg/



General settings

OPTIONS

Pneumatic lifter



For 10 mm range models: **02ADE230** For 25 mm range models: **02ADE250** For 50 mm range models: **02ADE270**

Rubber boot (spare)



For 10 mm range models: **21HAA331** For 25 mm range models: **21HZA176** For 50 mm range models: **21HZA184**

Thrust stem set/Spanner wrench



- Thrust stem set (Thrust stem, Clamp nut) For 10 mm range models: **02ADB680** For 25/50 mm range models: **02ADN370** • Spanner wrench
- For 10 mm range models: **02ADB683** For 25/50 mm range models: **02ADB693**

Extension cable

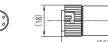


Extension cable 5 m: **21HZA197**Extension cable 10 m: **21HZA198**Extension cable 20 m: **21HZA199**Total length (gage to counter) must not exceed 20 m.

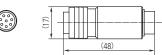
Conversion plug for connecting to EH Counter



Standard type (for P counter): **21HZA195**With origin point mark (for Z counter): **21HZA196**







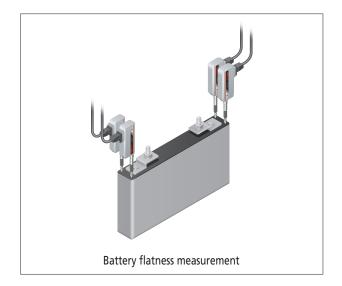
21HZA196 (With origin point mark)

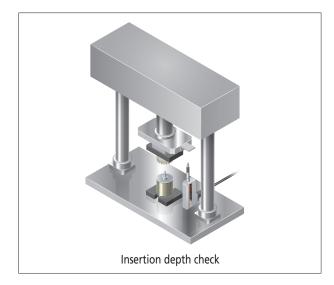


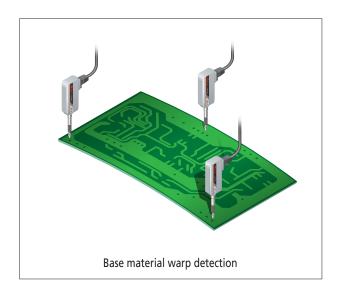
For details of other options, please check the Linear Gage Brochure No. E13007.

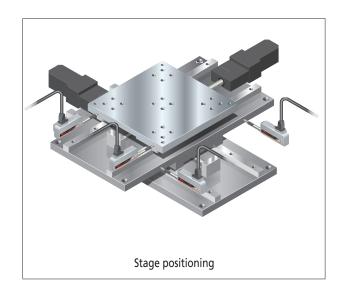
Mitutoyo

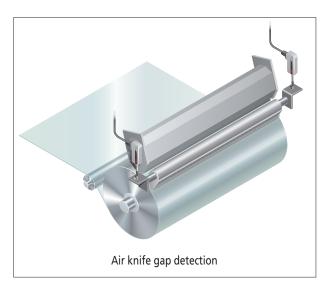
APPLICATION

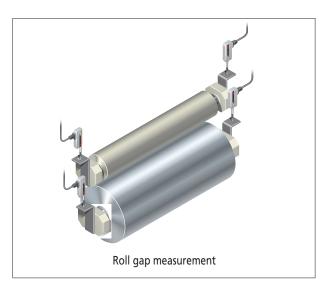














LG100 Series

SPECIFICATIONS

Order No.		542-190	542-191	542-192
Measuring range		.4" / 10mm		
Resolution		.000050" / 1μm	.000020" / 0.5μm	5 uinch / 0.1μm
Measuring accuracy (20 °C) L=arbitrary measuring length (mm)		1.5 + L/50 μm		0.8 + L/50 μm
Small range	e accuracy	0.5 μm (Arbitrary 20 μm range)		
Repeatabili	ity: 2 σ (20 °C)	0.3 μm		
Reference mark repeatability: σ (20 °C)		σ <0.5 μm (at a constant reference point passing speed less than 300 mm/s in the same direction)		
N 4	Contact point downwards	1.4 N or less		
Measuring force	Contact point horizontal	1.3 N or less		
	Contact point upwards	1.2 N or less		
Maximum response speed		1,500 mm/s 400		400 mm/s
Minimum edge intervals		500 ns (2 MHz)	250 ns	(4 MHz)
Output signal pitch		4 μm	2 μm	0.4 μm
Reference mark position (Phase-Z)		Approx. 3 mm from contact point tip (lowest rest point)		
Stem		ø8 mm		
Mass		Approx. 260 g		
Operating temperature (humidity) ranges		0 to 50 °C (RH 20 to 80%, non-condensing)		
Storage temperature (humidity) ranges		-10 to 60 °C (RH 20 to 80%, non-condensing)		
Standard accessories		Wrench for contact point: 538610		

SPECIFICATIONS

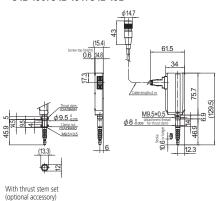
SI ECHICATIONS			
Order No.		542-196	542-197
Measuring	range	2" / 50mm	
Resolution		.000050" / 1 μm	.000020" / 0.5 μm
Measuring accuracy (20 °C) L=arbitrary measuring length (mm)		1.5 + L/50 μm	
Small range	e accuracy	0.5 μm (Arbitrary 20 μm range)	
Repeatabili	ity: 2σ (20 °C)	0.3 µm	
Reference mark repeatability: σ (20 °C)		σ≤0.5 μm (at a constant reference point passing speed less than 300 mm/s in the same direction)	
Managaria	Contact point downwards	5.7 N or less	
Measuring force	Contact point horizontal	5.3 N or less	
Torce	Contact point upwards	4.9 N or less	
Maximum response speed		1,500 mm/s	
Minimum edge intervals		500 ns (2 MHz)	250 ns (4 MHz)
Output signal pitch		4 μm	2 μm
Reference mark position (Phase-Z)		Approx. 5 mm from contact point tip (lowest rest point)	
Stem		ø15 mm	
Mass		Approx. 400 g	
Operating temperature (humidity) ranges		0 to 50 °C (RH 20 to 80%, non-condensing)	
Storage temperature (humidity) ranges		-10 to 60 °C (RH 20 to 80%, non-condensing)	
Standard accessories		Wrench for contact point: 210187	

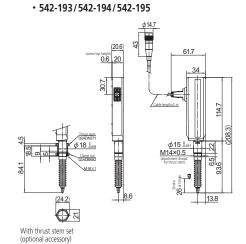
SPECIFICATIONS

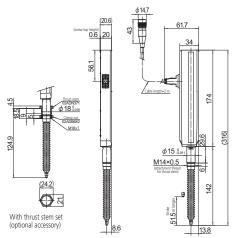
Order No.		542-193	542-194	542-195	
Measuring range		1" / 25mm			
Resolution		.000050" / 1μm	.000020" / 0.5μm	5 uinch / 0.1μm	
Measuring accuracy (20 ℃) L=arbitrary measuring length (mm)		1.5 + L/50 μm		0.8 + L/50 μm	
Small rang	e accuracy	0.5 μm (Arbitrary 20 μm range)			
Repeatabili	ity: 2 σ (20 °C)	0.3 μm			
Reference mark repeatability: σ (20 °C)		σ <0.5 μ m (at a constant reference point passing speed less than 300 mm/s in the same direction)			
Measuring force	Contact point downwards	4.6 N or less			
	Contact point horizontal	4.3 N or less			
	Contact point upwards	4.0 N or less			
Maximum response speed		1,500 mm/s		400 mm/s	
Minimum edge intervals		500 ns (2 MHz)	250 ns	(4 MHz)	
Output signal pitch		4 μm	2 μm	0.4 μm	
Reference mark position (Phase-Z)		Approx. 5 mm from contact point tip (lowest rest point)			
Stem		ø15 mm			
Mass		Approx. 300 g			
Operating temperature (humidity) ranges		0 to 50 °C (RH 20 to 80%, non-condensing)			
Storage temperature (humidity) ranges		-10 to 60 °C (RH 20 to 80%, non-condensing)			
Standard accessories		Wrench for contact point: 210187			

DIMENSIONS

• 542-190/542-191/542-192







• 542-196/542-197

Unit: mm



EJ-102N/Interface unit CC-Link/Interface unit USB SPECIFICATIONS

Order No.		542-081A Includes AC components	542-081
Unit		inch/mm	
Resolution		0.0002, 0.00005, 0.00002, 0.000005 (inch)/ 0.005, 0.001, 0.0005, 0.0001 (mm)	
Number of line connection por		2	
Supported gage signal		Differential square wave, differential square wave with reference point mark	
Maximum inpu	t frequency	5 MHz	
User Interface	Display		digits and indicator d, manually switchable)
External I/O	Number of I/O ports	Input: 4 ports (Ch switch, peak clear, data hold, pre: Output: 4 ports (Err/ALLGO, Tolerance judgment)	
	Compatible communication standards	CC-Link, USB (Supported with optional interface units)	
Max. number of linked units		EJ Counter 8 units + 1 (optional) interface unit (Max. number of linear gage connections: 16)	
	Input voltage	10 V to 27 V DC	
Power supply	Power consumption	1 unit only: 3 W or less (Includes 2 linear gag Max. number of links: 30 W or less (Interface unit and 16 linear gages included	
Operating temperature (humidity) ranges			
Storage temperature (humidity) ranges		-10 to 60 °C (RH 20 to 80%, non-condensing)	
Mass		Approx. 120 g	
CE Marking		EMC Directive: EN 61326-1 Immunity test requirement: Clause 6.2 Table 2 Emission limit: Class A RoHS Directive: EN IEC 63000	

Connectable linear gage series	Conversion cable (optional)
LG100	Not necessary
LGF-Z	Necessary (21HZA194)
LGF/LGK/LGB/LG	Necessary (21HZA193)

SPECIFICATIONS

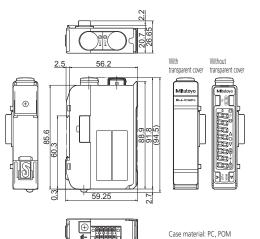
Order No.		21HZA186	
Model No.		Interface unit CC-Link	
		USB 2.0 Full Speed	
Applicable inter	face	CC-Link Ver. 1.10	
		CC-Link Ver. 2.00	
	Display	POWER (green), RUN (green), ERROR (red), EJ-CONNECT (green)	
User Interface	Switch	Rotary switch×3	
		(Exchange number settings×2,	
		communication speed settings×1)	
Functions		Common protocols for USB and CC-Link, Readout of current value*¹, Current value hold (software hold), Parameter setting on EJ counter, Tolerance judgment value settings, Preset value settings, preset/zero-set clear, peak clear, error clear *1 Only Ver. 2.00 is supported with CC-Link.	
Power supply		Power is supplied from 542-081 A / 542-081 (Cannot be charged via USB)	
Operating temperature (humidity) ranges		0 to 50 °C (RH 20 to 80%, non-condensing)	
Storage temperature (humidity) ranges		-10 to 60 °C (RH 20 to 80%, non-condensing)	
CE Marking		EMC Directive: EN 61326-1 Immunity test requirement: Clause 6.2 Table 2 Emission limit: Class A RoHS Directive: EN IEC 63000	

SPECIFICATIONS

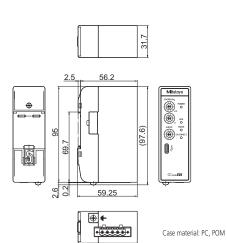
Order No.	21HZA149		
Model No.	Interface unit USB		
Applicable interface	USB 2.0 Full Speed		
User Interface	POWER (green)		
Functions	Readout of current value, Current value hold (software hold), Parameter setting on EJ counter, Tolerance judgment value settings, Preset value settings, preset/ zero-set clear, peak clear, error clear		
Power supply	Power is supplied from 542-081 A / 542-081 (Cannot be charged via USB)		
Operating temperature (humidity) ranges	0 to 50 °C (RH 20 to 80%, non-condensing)		
Storage temperature (humidity) ranges	-10 to 60 °C (RH 20 to 80%, non-condensing)		
CE Marking	EMC Directive: EN 61326-1 Immunity test requirement: Clause 6.2 Table 2 Emission limit: Class A RoHS Directive: EN IEC 63000		

DIMENSIONS

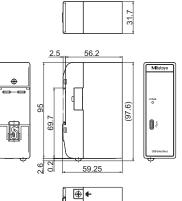
• 542-081 A / 542-081



• Interface unit CC-Link



Interface unit USB



Unit: mm



Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver bespoke measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.

Mitutoyo



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